

SECTION 501-10: Seating
SPECIFICATIONS

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Torque Specifications

Description	Nm	lb-ft	lb-in
Front Bucket Seat — Driver or Passenger			
Backrest bolts	45	33	—
Front seat bolts ^a	—	—	—
Rear seat bolts ^a	—	—	—
Recliner motor bolt	5	—	44
Safety belt anchor bolt	40	30	—
Safety belt buckle bolt	40	30	—
Side air bag module nuts	9	—	80
Front Center Seat			
Backrest latch lower bolts	45	33	—
Backrest latch upper bolts	60	44	—
Backrest pivot bolt	45	33	—
Backrest stop bolt	18	—	159
Cushion pivot bolts	35	26	—
Cushion release handle screws	8	—	71
Pedestal bolts (front)	47	35	—
Pedestal bolts (rear)	55	40	—
Safety belt anchor bolt	45	33	—
Safety belt buckle bolt	45	33	—
Seat mounting bolts	47	35	—
Rear Seat — Crew Cab			
Armrest pivot bolt	25	18	—
Backrest latch bolts	10	—	89
Backrest pivot bolts	25	18	—
Cushion pivot bolts	32	24	—
Front latch bolt	32	24	—
Front seat bolts	47	35	—
Heated seat module bracket screw	14	—	124
Heated seat module screw	14	—	124
Rear latch bolt	32	24	—
Rear seat nuts	80	59	—
Safety belt buckle bolt (seat mounted)	32	24	—
Safety belt retractor anchor nut	80	59	—